### B. Tech III Year II Semester

# JNTUA COLLEGE OF ENGINEERING (AUTONOMOUS) PULIVENDULA 19AME64f - TOTAL QUALITY MANAGEMENT

(Professional Elective – II)

L T P C 3 3

Course Objectives: The objectives of the course are to make the students learn about

- Introduce the students, the basic concepts of Total Quality Management.
- Expose with various quality issues in Inspection.
- Gain Knowledge on quality control and its applications to real time.
- Know the extent of customer satisfaction by the application of various quality concepts.
- Understand the importance of Quality standards in Production.

### UNIT-I

10 Hrs

Introduction: Definition of Quality, Dimensions of Quality, Definition of Total quality management, Quality Planning, Quality costs - Analysis, Techniques for Quality costs, Basic concepts of Total Quality Management.

# **Learning Outcomes:**

At the end of this unit, the student will be able to

- Define what is quality. L<sub>2</sub> Explain the principles of Quality Planning. L2 • Explain the techniques of quality costs. L<sub>2</sub> • Interpret the concepts of Total Quality Management. L2 L2
- Contrast the present quality issues with the past.

# **UNIT - II: Historical Review**

Quality council, Quality statements, Strategic Planning, Deming Philosophy, Barriers of TOM Implementation, Benefits of TQM, Characteristics of successful quality leader, Contributions of Gurus of TQM, Case studies.

## **Learning Outcomes:**

At the end of this unit, the student will be able to

Explain the importance of Quality council. L2 Identify the barriers of TOM Implementation. **L3** Discuss the benefits of TOM. L<sub>6</sub> Summarize the essential characteristics of successful quality leader. L2 Outline the contributions of TQM Gurus. L2

## **UNIT – III: TOM Principles**

10Hrs

Customer Satisfaction - Customer Perception of Quality, Customer Complaints, Service Quality, Customer Retention, Employee Involvement – Motivation, Empowerment teams, Continuous Process Improvement – Juran Trilogy, PDSA Cycle, Kaizen, Supplier Partnership – Partnering, sourcing, Supplier Selection, Supplier Rating, Relationship Development, Performance Measures - Basic Concepts, Strategy, Performance Measure Case studies

#### **Learning Outcomes:**

At the end of this unit, the student will be able to

• Explain the importance of customer satisfaction, Service Quality and Customer Retention. L2 • Apply the principles of motivation and Empowerment. L3 • Compare the perfection and continuous improvement. L2 Measure the Process improvement using Juran Trilogy. L5



# **UNIT - IV: TQM Tools**

10Hrs

Benchmarking – Reasons to Benchmark, Benchmarking Process, Quality Function Deployment (QFD) – House of Quality, QFD Process, Benefits, Taguchi Quality Loss Function, Total Productive Maintenance (TPM) – Concept, Improvement Needs, FMEA – Stages of FMEA, The seven tools of quality, Process capability, Concept of Six Sigma, New Seven management tools, Case studies.

# **Learning Outcomes:**

At the end of this unit, the student will be able to

<ul> <li>Infer the benefits of benchmarking.</li> </ul>	L2
<ul> <li>List the benefits of QFD Process.</li> </ul>	L1
<ul> <li>Identify various zones in House of Quality.</li> </ul>	L3
<ul> <li>Apply Six sigma towards quality improvement.</li> </ul>	L3
• List the seven tools of quality.	L1

# **UNIT – V: Quality Systems**

8 Hrs

Need for ISO 9000 and Other Quality Systems, ISO 9000: 2000 Quality System – Elements, Implementation of Quality System, Documentation, Quality Auditing, QS 9000, ISO 14000 – Concept, Requirements and Benefits, Case Studies.

## **Learning Outcomes:**

At the end of this unit, the student will be able to

•	Explain the importance of ISO Standards. (L2)	L2
•	Discuss the need of ISO9000 and Other Quality systems. (L6)	L6
•	Build awareness on the services of ISO9000. (L6)	L6
•	Infer the process of documentation. (L2)	L2
•	Compare ISO 9000 and ISO 14000. (L2)	L2

## **Text Books:**

- 1. Dale H Besterfield, Total Quality Management, Fourth Edition, Pearson Education, 2015
- 2. Subburaj Ramaswamy, Total Quality Management, Tata Mcgraw Hill Publishing Company Ltd., 2005
- 1. Joel E.Ross, Total Quality Management, Third Eition, CRC Press, 2017

### **Reference Books:**

- Narayana V and Sreenivasan N.S, Quality Management Concepts and Tasks, NewAge International, 1996
- 2. Robert L.Flood, Beyond TQM, First Edition, John Wiley & Sons Ltd, 1993
- 3. Richard S. Leavenworth & Eugene Lodewick Grant, Statistical Quality Control, Seventh Edition, Tata Mcgraw Hill, 2015
- 4. Samuel Ho, TQM An Integrated Approach, Kogan Page Ltd, USA, 1995

#### **Course Outcomes:**

At the end of this Course the student will be able to

•	Develop an understanding on quality Management philosophies and frameworks	L3
	Adopt TQM methodologies for continuous improvement of quality	<b>L6</b>
	Measure the cost of poor quality, process effectiveness and efficiency to identify areas for improvement	LH
•	Apply benchmarking and business process reengineering to improve management processes.	L3